

DART AEROSPACE LTD		Work Order:	24354-2
Description:		Part Number:	D2803/04 9 D2804-1/-2
Dwg: <i>Re-machine per Rev B</i>		Qty:	
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1		Re-machine D2804 VANCE-TECH, per Dwg D2804 Rev B:	SD	06.01.15	
		D2804-1 B14241 Qty 2	SD	06.01.15	2
		D2804-2 B14242 Qty 10	SD	06.01.15	9
2	GC2	Inspect parts AS they come off of CNC	SD	06.01.15	9
3	QC7	Second inspection check	SG	06.01.16	9/2
4	FP	Touch-up Alodine AS required	L	06.01.16	1/2
5	QC5	Inspect work		06.03.02	-1x2 -2x3
6	BT	Identify and stock with batch # indicated on W/O.			
7	AC	cost			
8	DC/221	close W/O			
9	GA	For 2 parts: Press D2805.1 into 3mm per day D2803/D2804. D2804 1 B B 14241 D2805-1 B 14241 B 23628	SD	06/01/16	2
10	GC	Inspect level 5	SD	06.01.16	2
11	FP	Powder coat Gloss white	SD	06.01.17	2
12	QC3	Inspect Powder coat			
13	GA	Press D2809 B B22529 (1) B25545 into 3mm per day D2803/D2804	SD	06.03.01	5

Rev	Date	Change	Revised By	Approved

GA follow attached info from step 7

4 06.03.28